DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that: My residence, post-office address, and citizenship are as stated below next to my name,

I believe that I am an original joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled

METHOD FOR ADJUSTING THE POSITION OF A MANDREL OF AN EXTRUSION PRESS FOR PRODUCING HOLLOW SECTIONS

The specification of which was filed on 14 January 2005 as PCT application PCT/DE2005/000049. I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I hereby claim foreign priority benefits under 35 USC 119 of any foreign applications for patent or inventor's certificate listed below and have also identified below any foreign applications for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

<u> </u>	Prior Foreign Applications	ority is claimed.
Number 102004002377.8 102005001764.9	Filing Date 15 January 2004	Priority claimed Yes Yes
	Number 102004002377.8	Prior Foreign Applications Number Filing Date 102004002377.8 15 January 2004

I hereby claim the benefit under 35 USC 120 of the United States Application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States Application(s) in the manner provided by the first paragraph of 35 USC 112, I acknowledge the duty to disclose material information as defined in 37 CFR 1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

Serial Number PCT/DE2005/000049

Filing Date 14 January 2005

Status Pending

I hereby appoint as attorneys to prosecute this application and to transact all business connected therewith:

Andrew Wilford, Reg. 26,597; Jonathan Myers, Reg. 26,963; and each of them individually. Address all correspondence to:

The Firm of Karl F. Ross, P.C. Customer Number 535 5676 Riverdale Avenue, Box 900 Bronx, New York 10471-0900

Direct all telephone calls to:

(718) 884-6600

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 USC 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first inventor:	Ewald HAGEN		
Inventor's signature	Haye	Date:	168.2006
Residence: Langenfeld, Germany			Citizen of Germany
Post-office Address: Peifersbusch	29, D-40764 Langenfeld	l, Germany	Onizen of definally

Full name of second inventor: Arnold SCHWIPPE	
Inventor's signature & Schwylli	_ Date:23. 8. 2006
Residence: Leverkusen, Germany	Citizen of Germany
Post-office Address: Quettinger Strasse 24A, D-51381 Leverku	ısen, Germany
Full name of third inventor: Andreas WERSHOFEN	
Inventor's signature	Date: 11.08.7006
Residence: Grevenbroich, Germany	Citizen of Germany
Post-office Address: Langwadener Str. 3 D-41516 Grevenbroid	ch Carmany